



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D205-634-041

Job Sheet 203947



Part No: D205-634-041

Job Qty: 1 pcs

Part Name: Replacement Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/19

Job Tracking No:

Due Date: 12/27/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG D2580 REV H SHEETS 1,2,3,8 IPP Rev:N 02.08.28 FP was QC5 in Step 27; Added QC5 to Step 30 KJ
IPP Rev P 10.02.19 per PAR09-043 EC verified by:DD IPP Rev. O 06.02.28 Added paperwork EC IPP Rev:P
07-07-09 SS Wearplates & Gaskets JLM IPP Rev:Q 10.12.01 as per chg003 DD ver:EC IPP REV:R 12.01.23
AS PER ECN11-684 VER:EC IPP REV:S 17.12.08 REMOVE GASKET AS PER INTUITIVE INFO DD
VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Skidtubes - Bend - 1	1 pcs		12/27/19	0.00	0.65	Skidtubes - Bend		<i>MA</i>
120	Skidtubes - 2 - B4B	1 pcs		12/27/19	0.00	2.89	Skidtubes - 1 - B4B		
							Skidtubes - 2 - B4B		
							Skidtubes - 3 - B4B		<i>MA</i>
							Skidtubes - 4 - B4B		
							Skidtubes - 5 - B4B		
							Skidtubes - 6 - B4B		
							Skidtubes - 7 - B4B		
130	QC 5	1 pcs		12/27/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		<i>BE</i>
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S237127



Part: D205-634-041

Job No: 203947

Serial No/Batch: S237127

Revision: H

Inspector:

Exp Date:

Instructions: TC STC SH96-88 Issue 2, FAA STC SR005631

Plex 11/28/19 2:29 PM Dart.lajeunesse.marie

140 Skidtubes - 3 - B4B	1 pcs	12/27/19	0.00 3.00	Skidtubes - 1 - B4B	
				Skidtubes - 2 - B4B	
				Skidtubes - 3 - B4B	
				Skidtubes - 4 - B4B	
				Skidtubes - 5 - B4B	36
				Skidtubes - 6 - B4B	
				Skidtubes - 7 - B4B	
150 QC 10	1 pcs	12/27/19	0.00 0.00	QC 10 - 10	
				QC 10 - 18	
				QC 10 - 24	
				QC 10 - 43	
				QC 10 - 50	
				QC 10 - 58	
				QC 10 - 9	
				QC 10 - 68	DAS DEC 11 2019 68
160 QC 5	1 pcs	12/27/19	0.00 0.00	QC 5 - 10	9-89
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	DAS DEC 11 2019 68
				QC 5 - 9	9-89
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
170 Handfinish - 1-1 Chemical-B4B	1 pcs	12/27/19	0.00 1.31	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	DEC 11 2019
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	

					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
180	Powdercoat - 1 White GI(A)-B4B	1 pcs	12/27/19	0.00 0.34	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	BL 19-12-12.
					Powdercoat - 4 - B4B	
190	QC 3	1 pcs	12/27/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	BE 19-12-16
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
200	Handfinish - 4-1-Assembly-B4B	1 pcs	12/27/19	0.00 1.00	Handfinish - 4 - 1 - B4B	
					Handfinish - 4 - 10 - B4B	
					Handfinish - 4 - 11 - B4B	
					Handfinish - 4 - 12 - B4B	
					Handfinish - 4 - 13 - B4B	
					Handfinish - 4 - 14 - B4B	
					Handfinish - 4 - 15 - B4B	
					Handfinish - 4 - 2 - B4B	
					Handfinish - 4 - 3 - B4B	
					Handfinish - 4 - 4 -	

Plex 11/28/19 2:29 PM Dart.lajeunesse.marie

DAS
59
9-89

210 QC 5	1 pcs	12/27/19	0.00 0.00	B4B	
				Handfinish - 4 - 5 - B4B	
				Handfinish - 4 - 6 - B4B	
				Handfinish - 4 - 7 - B4B	
				Handfinish - 4 - 8 - B4B	
				Handfinish - 4 - 9 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	DAS
				QC 5 - 9	DEC 17 2019 68
				QC 5 - 50	9-89
220 Packaging 3-1 - Stock - B4B	1 pcs	12/27/19	0.00 0.00	QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				Packaging 3 - 1 - B4B	JRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
225 DC - 1 - B4B	1 pcs	12/27/19	0.00 0.00	DC - 1 - B4B	DAS 21
				DC - 2 - B4B	9-00
230 QC 21 - FG	1 pcs	12/27/19	0.00 0.00	QC 21 - FG - 21	DEC 18 2019
				QC 21 - FG - 70	DAS 21
				QC 21 - FG - 53	DEC 18 2019

Part Op 110 - Skidtubes - 1-Bend as per program D2580.C on CNC Bender and Folio 16 2-Cut tubes as per Dwg. D2580 3- scribe
 Descriptions: batch# in aft end of tube

120 - Skidtubes - 1- Deburr ends and remove bending marks 2- Prepare tube for welding as per QSI 004

130 - QC5- Inspect part completeness to step on W/O

140 - Skidtubes 1-Weld step D2576 as per Dwg. D2580 and QSI 004 2-Grind welds on step as per Dwg D2580 3- Insert D4202-1 spacer, swage as per QSI002 and trim/ grind flush per QSI002 and dwg. Hold x-bolt with DT9701 Use tube expander 1/2 x17G to start expansion and finish with 1/2 x 18G to achieve dwg dimension. 4-Drill holes for wearplates using DT 8217 & DT8937, 7.40" from most fwd saddle holes (ref only) Open holes to 19/64", adjust stopper not to hit web. Deburr 5-Drill pilot holes for aft cap using DT 8215 Open holes to 0.208". Deburr 6-Drill pilot holes for Tow ring using DT8091, open to .640" and Deburr

150 - QC10- Inspect visual per QSI004- ground welds

160 - QC5- Inspect part completeness to step on W/O

170 - Chemical Conversion Coat per QSI005 4.1 - Re-alodine tube as per QSI 005 section 4.1.2.1 do not acid etch and leave fwd cap out of solution.

180 - White Gloss(Ref 4.3.5.1) per QSI005 4.3 Alum START TIME: 3:10 OVEN TEMPERATURE: 520

FINISH TIME: 5:40

190 - QC3- Inspect Part Finish

200 - Assemble as per dwg - 1-Install inserts & wearplates as per Dwg. D2580. Use a drop of Sikaflex on insert holes before installing wearplates A/R Sikaflex-291 Sikaflex expire date: 2-Coat D2594-3 O' rings with Petroleum Jelly and install on D2594-1 plugs as per Dwg D2580 3-Inspect for foreign object per QSI 024 4-Install 2855 Aft Cap as per Dwg D2580 and seal Fwd Step & Aft Cap with Sikaflex. Clean excess adhesive A/R Sikaflex-291 Sikaflex expire date: 5-Wing Walk as per Dwg D2580 and QSI 005 4.4 Batch:

210 - QC5- Inspect part completeness to step on W/O - Inspect Aft Cap, Fwd Step and Wing Walk of work to Current Step Inspect for Foreign objects per QSI 024

220 - Identify and pack for shipping as per PPPD205-634-041 Location: PPP Rev:

225 - Document Control - Photocopy D205-634 bluefile & type labels per PPP D205-634-041 CHG006

230 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2580-1	205 Bent Tube	1 pcs (1 ea)	110-Skidtubes - Bend - 1	5224505
D2576-3	Step (Machining Detail)	1 pcs (1 ea)	140-Skidtubes - 3 - B4B	5177095
D4202-1	Spacer	20 pcs (20 ea)	140-Skidtubes - 3 - B4B	5184047
ALS7-1032-130	Rivnut	50 Ea (50 ea)	200-Handfinish - 4-1-Assembly-B4B	5209194
AN3-5A	Bolt	2 Ea (2 ea)	200-Handfinish - 4-1-Assembly-B4B	5216385
AN3C4A	Bolt	50 Ea (50 ea)	200-Handfinish - 4-1-Assembly-B4B	5239244
D2594-1	Plug	16 pcs (16 ea)	200-Handfinish - 4-1-Assembly-B4B	5229062
D2594-3	O-Ring	16 pcs (16 ea)	200-Handfinish - 4-1-Assembly-B4B	5045937
D2855	Cap	1 pcs (1 ea)	200-Handfinish - 4-1-Assembly-B4B	5126188
D3564-11	Wearplate Aft	1 pcs (1 ea)	200-Handfinish - 4-1-Assembly-B4B	5222906
D3564-13	Wearpad Fwd	1 pcs (1 ea)	200-Handfinish - 4-1-Assembly-B4B	5207800
D3564-5	Wearplate Center	1 pcs (1 ea)	200-Handfinish - 4-1-Assembly-B4B	5208675
D3564-9	Wearplate Fwd	1 pcs (1 ea)	200-Handfinish - 4-1-Assembly-B4B	5232492
NAS1149C0332R	Washer (AN960C10L)	50 Ea (50 ea)	200-Handfinish - 4-1-Assembly-B4B	5233308
NAS1149D0332J	Washer	2 Ea (2 ea)	200-Handfinish - 4-1-Assembly-B4B	5178378

M.U. 013472.

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Skidtubes - Bend - 1	D2580-1	1	10	0
140-Skidtubes - 3 - B4B	D2576-3	1	59	0
	D4202-1	20	1,222	0
200-Handfinish - 4-1-Assembly-B4B	ALS7-1032-130	50	1,587	0
	AN3-5A	2	216	0
	AN3C4A	50	988	0
	D2594-1	16	203	0
	D2594-3	16	284	0
	D2855	1	68	0
	D3564-11	1	12	0
	D3564-13	1	13	0
	D3564-5	1	5	0
	D3564-9	1	17	0
	NAS1149C0332R	50	4,897	0
	NAS1149D0332J	2	3,084	0
Part Specifications				
Specifications could not be found.				

Plex 11/28/19 2:29 PM Dart.lajeunesse.marie

ITEM	QTY -041	QTY -046	QTY -047	QTY -048	PART NUMBER	DESCRIPTION
1	X				D2680-041	SKIDTUBE ASSEMBLY
2		X			D2680-046	SKIDTUBE ASSEMBLY
3			X		D2680-047	SKIDTUBE ASSEMBLY
4				X	D2680-048	SKIDTUBE ASSEMBLY
20	1	1	1	1	D2680-1-100	EXTRUSION
21			10	15	D2670	PUSHING
22	1	1	1	1	D2676-3	STEP
23		4			D2679	SPACER
24	15	15	8	8	D2684-1	PLUG
25	15	15	6	8	D2684-3	O-RING
26	1	1	1	1	D2686	205 WEB
27	1	1	1	1	D2685	AFT CAP
28	1	1	1	1	D2684-3	WEARSHOE
29	1	1	1	1	D2684-9	WEARSHOE
30	1	1	1	1	D2684-11	WEARSHOE
31	1	1	1	1	D2684-13	WEARSHOE
32	20	20	24	24	D4002-1	SPACER
33			1		D4002-041	WEARPLATE ASSEMBLY
34			1		D4002-043	WEARPLATE ASSEMBLY
35				1	D6081-1	FINO WEARPLATE
36				1	D6081-3	AFT WEARPLATE
37	50	50			AL57-1032-130 or AN57-1032-130 or AN58-1032-130 or AEL5-1032-130	INSERT
38	50	50	50		AN5CA4	BOLT
39	2	2	2	2	AN5-5A	BOLT
40			8	8	AN4-48A	BOLT
41	50	50			AN51149D0352R	WASHER (AN580C10L)
42	2	2	2	2	AN51149D0352J	WASHER (AN580C10L)
43			8	8	N521043-4	NUT (QR N521043-4)

GENERAL NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION PER DART QSI 006 4.1 PRIOR TO INSERTING D2680 WEB POWDER COAT (-041-047-049) GLOSS WHITE (REF 4.3.6.1) PER DART QSI 006 4.3 BLACK ANTI-SKID PAINT AS INDICATED PER DART QSI 006 4.4.
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D2680-041 = 33.7 lbs
D2680-046 = 33.7 lbs
D2680-047 = 45.1 lbs
D2680-048 = 52.0 lbs
- 8) WELDING PER DART QSI 004.
- 9) INSERT D2680 WEB TO LOCATION SHOWN OFF AFT END OF SKIDTUBE AND BOND WEB INTO OUTER TUBE WITH NON-STRUCTURAL SKAFLEX-241 ADHESIVE PER DART QSI 015 BEFORE BENDING. ENSURE HOLES LINE UP.
- 10) BEND AS A SMOOTH RADIUS STARTING WITH A MAXIMUM CENTERLINE RADIUS OF 80 AND ALLOWING WITH A MINIMUM RADIUS OF 30. A MAXIMUM REDUCTION OF 0.200 IN DIAMETER IS ALLOWABLE IN THE BENT PORTION OF THE TUBE.
- 11) USE DART DRILL TEMPLATE DT0217 & DT0637 ONLY FOR D2680-041-045 TO LOCATE AND DRILL 50/327 HOLES FOR WEARSHOE INSERTS. INSTALL AL57-1032-130 PER SECTIONS B-3 AND F-6 (80 PLACES) AFTER FINISH. INSTALL AN5CA4 BOLTS AND AN51149D0352R WASHERS WITH SKAFLEX-241-291.
- 12) INSERT D2684-1 PLUG CHW D2684-9 O-RING IN HOLES MARKED "P" (BOTH SIDES OF TUBE) AFTER FINISH (10 PLACES FOR D2680-041-045 AND 8 PLACES FOR D2680-047-049)
- 13) IT IS ACCEPTABLE TO GRIND A RELIEF IN THE D2686 AFT CAP TO PREVENT INTERFERENCE WITH THE SPACER AT THIS LOCATION

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 20343-MCS
19-11-28

RELEASED
2017 JUL 05
80471-501

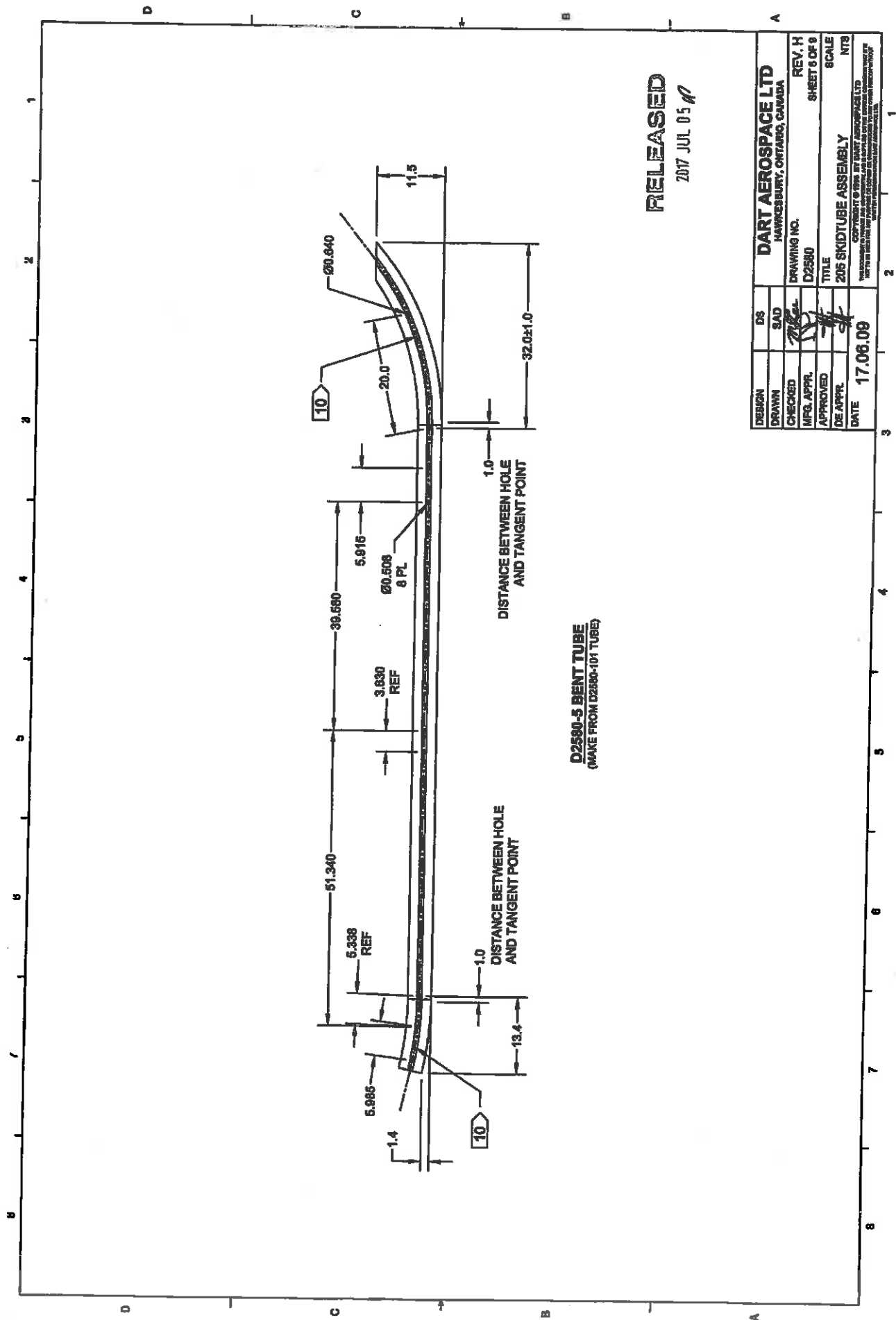
REV.	DESCRIPTION	DATE
H	SHEET: PL DELETE D2686-11-9-13 GASKETS, WEIGHTS UPDATED ACCORDINGLY. SHEETS 2 & 4 PICTORIAL UPDATE FOR REMOVAL OF GASKETS	17.06.09
G	ADDED -048 -047 WEIGHT UPDATED PER DSI 8088	14.04.08
F	INCORPORATE DSD D2680-E-1 PER PARTS-218	13.06.20
E	ADD D2680-047 (ZN CA-7) AND D2680-7 (ZN BQ-4); INCLUDED DSD D2680-O-1; REFORMATTED DRAWING TO CURRENT STANDARDS; DT0217 & DT0637 WAS DT0217-205 (ZN CA-1)	11.06.21
D	CHANGE TO SS WEARPLATES AND GASKETS, INCLUDE DSD 9124/9185	07.04.08
C	REDRAWN, INCLUDED DSD 9094/9097	06.02.26
B	AS MANUFACTURED	06.12.02
A	NEW ISSUE	06.02.10
REV.	DATE	BY
DESIGN	DS	
DRAWN	SAD	
CHECKED	REV	
MPG. APPL.	D2680	
APPROVED		
DE APPL.		
DATE	17.06.09	

DART AEROSPACE LTD
HARRISBURG, ONTARIO, CANADA
REV. H
DRAWING NO. D2680
SHEET 1 OF 9
TITLE 205 SKIDTUBE ASSEMBLY
SCALE
NTS
COMMENTS: 6 WBS FOR DART AEROSPACE LTD
THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD
IT IS TO BE USED FOR THE PURPOSES SPECIFIED ONLY



2017 JUL 05 *cf*
RELEASED

DESIGN	DS	DART AEROSPACE LTD HANBURY, ONTARIO, CANADA DRAWING NO. D2580 TITLE 205 SKIDTUBE ASSEMBLY COPYRIGHT © 1988 BY DART AEROSPACE LTD THIS DRAWING IS LOANED TO YOU BY COMPANY AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM. ANY UNAUTHORIZED REPRODUCTION OR TRANSMISSION OF THIS DRAWING WILL BE PROSECUTED TO THE FULL EXTENT OF THE LAW.
DRAWN	SAD	
CHECKED	<i>[Signature]</i>	
MFG. APPR.	<i>[Signature]</i>	
APPROVED	<i>[Signature]</i>	
DATE	17.08.09	REV. H SHEET 3 OF 9 SCALE NTS



D2580-3 BENT TUBE
(MAKE FROM D2580-101 TUBE)

RELEASED
2017 JUL 05

DESIGN	DS	DART AEROSPACE LTD	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. H
MFG. APPR.	<i>[Signature]</i>	D2580	SHEET 6 OF 9
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE	17.06.09	206 SKIDTUBE ASSEMBLY	NTS

COPYRIGHT © 1998 BY DART AEROSPACE LTD
THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐				DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				Date : _____ Sequence #: _____ QTY Affected : _____		MRB (QSI042) _____			
Description Work Order Deviation						Disposition									
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐						FAULT CATEGORY									
						Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
						Other/Details: _____									
Completed By _____						Lead hand / Supervisor _____									
QC / QA Coordinator _____															

Part Number: D205-634-041/-041DG/-041GY

Description: REPLACEMENT SKIDTUBE w/ STANDARD WEARPLATES, LH/RH

[illegible]